



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-689-021
Job Sheet 169615



Part No: D350-689-021

Job Qty: 1 ea

Part Name: Dual High-Back Seat Installation - Energy Attenuating Seat Compatible



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/15/17

Job Tracking No:

Due Date: 1/12/18

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Heliswiss Iberica SA (CHELI02)

Hangar 4, Lado Norte, Aeropuerto De Sabadell, Barcelona Sabadell, , 08205 Spain ph:011 34 93 720 6090
fx:34-937-100130.

Note: 09/20/2017 LMC Does Not Include Belts And Cushion Covers. Please Have Customer Check IPC To Confirm Seat Installation Mod -073180, Aircraft Listed Under Figure 25-10-10-05-1C Are Not Compatible With D350-689-011/-021 - However The P119-Hb Is Compatible. There Is An Incompatibility Between The Dart Dual Seat And The Short Seat Rail For The New Style OEM Composite Seats (SICMA 198-Series), If Any Customers Are Interested In Helping Us Do An Installation Of OEM Rails And Seat, Please Contact Customer Support. Oversized Item, Please Refer To Shipping Instructions. Make Sure D4671-1 Is Added To Work Order.

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time
					Setup hrs	Run Hrs	Workcenter / Supplier		
90	Start up Operation	1 Ea	1/12/18	1/12/18	0.00	0.00	Start Up Stores/Pkg-1		29 2018
110	Packaging	1 pcs	1/12/18	1/12/18	0.00	0.00	Packaging1-3		29 2018
120	QC	1 pcs	1/12/18	1/12/18	0.00	0.00	QC4		Smis
125	DC	1 pcs	1/12/18	1/12/18	0.00	0.00	DC		Smis
130	Packaging	1 pcs	1/12/18	1/12/18	0.00	0.00	Packaging3-1		Smis
140	QC21-FG	1 Ea	1/12/18	1/12/18	0.00	0.00	QC21		29 2018

Part Op 125 - Photocopy bluefile and create labels per PPP D350-689-021 CHG006
Descriptions: 130 - Identify and pack for shipping as per PPP D350-689-021

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3018-1 ✓	1	0	0	0
	D3019-1 ✓	1	0	0	0
	D350-689-023 ✓	1	1	0	0
	D350-689-043	1	1	0	0
	D4671-1	1	7	0	0

Part Specifications

Specifications could not be found.

Plex 12/15/17 8:45 AM dart.poulin.mario

000178

SSS1

DART
AEROSPACE
S036394



Dual High – Back Seat Installation – Energy Attenuating Seat
Compatible

PART NO: D350 – 689 – 021

Original Serial #: S036394

Revision:

Operation:

Change No:

Start up Operation 01/29/18
CHG007

Job No: 169615

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Canada

Master Unit 000178

Tel (613) 632-5200

Containers on Master Unit 000178				
Serial No	Part No	Customer Part No	Status	Quantity
S036391	D3018-1	D3018-1	Allocated	1
S036390	D3019-1		Allocated	1
S036392	D350-689-023	D350-689-023	Allocated	1
S035970	D350-689-043	D350-689-043	Allocated	1
S036389	D4671-1		Allocated	1

REFERENCE ONLY

5.0 PARTS LIST

Qty -011	Qty -013	Qty -021	Qty -023	Qty -041	Qty -043	Part Number	Description
X						D350-689-011	DUAL HIGH BACK SEAT INSTALLATION, LH
1	X					D350-689-013	FLOOR PROVISIONS KIT
		X				D350-689-021	DUAL HIGH BACK SEAT INSTALLATION, LH
		1	X			D350-689-023	ENERGY ATTENUATING FLOOR PROVISIONS KIT
1				X		D350-689-041	DUAL HIGH BACK SEAT ASSEMBLY
		1			X	D350-689-043	DUAL HIGH BACK SEAT ASSEMBLY
				1	1	D3018-1	SEAT CUSHION
				1	1	D3019-1	BACK CUSHION
	1					D3025-1	BEAM
	1					D3026-1	CHANNEL
	1					D3027-1	CLIP
	1					D3027-3	CLIP
	1					D3027-5	CLIP
	4		4			D3027-7	CLIP
				4		D3028-1	STUD
				2		D3029-1	SPRING
				2		D3030-1	LOCK
	1					D3032-1	SPACER
	2					D3033-1	SEAT TRACK
	1					D3234-1	DOUBLER
	2					D3234-5	SPACER
					2	D3808-041	SEAT RAIL ASSEMBLY
					4	D3809-1	SLIDING BLOCK
			1			D3811-041	SEAT TRACK ASSEMBLY
	1		1			D4575-1	BEAM
	1		1			D4575-3	DOUBLER
				1	1	D4671-1	ARMREST CUSHION
				1	1	D5162-041	SEAT STRUCTURE ASSEMBLY
	52					MS20470AD4	RIVET
			9			MS21042L3	NUT (OR MS21042-3)
	12					MS21059L3	NUTPLATE
	2					MS24693-S273	SCREW
					8	MS24694-S3	SCREW
			9			MS24694-S50	SCREW
					4	MS24694-S148	SCREW
	6					MS27039-1-10	SCREW
	6					NAS1149D0332J	WASHER (OR AN960JD10L)
			9			NAS1149D0363J	WASHER (OR AN960JD10)